Friday, 2/23/2007 1:56:56 PM Date Kim Johnston User **Process Sheet** : SPRING : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 30941 Estimate Number : 12749 : NIA : 41232 200 003 001 Part Number P.O. Number S.O. No. : NA · 41232-200-003 REV IR : 2/23/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : PURCHASED PARTS : IR Type **Drawing Revision** First Issue Material : MM Previous Run : 3/21/2007 Qty: Each Due Date Written By Checked & Approved By New Issue 07-02-23 JLM Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: Spring (Step Actuator) 1.0 41232 200 003 001 Comment: Qty.: 40.0000 Each(s) 1.0000 Each(s)/Unit Total: Spring (Step Actuator) **PURCHASING** 2.0 PG Comment: PURCHASING CL07/02/24 3186 Issue P/O: Fabricate as per Dwg 41232-200-003 Possible Supplier: VICTORY SPRING Material release note is required PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached 4.0 QC6 Comment: DIMENSIONAL CHECK PACKAGING 1 PACKAGING RESOURCE #1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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			QA: N/C Closed:	Date:
Part No:	PAR #:	Fault Category:	NCR: Yes No DQA: 1	Date AVIO

	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Corrective Action Section B	Verification					
STEP	` Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

Date: Friday, 2/23/2007 1:56:56 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 30941

Part Number: 41232 200 003 001

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



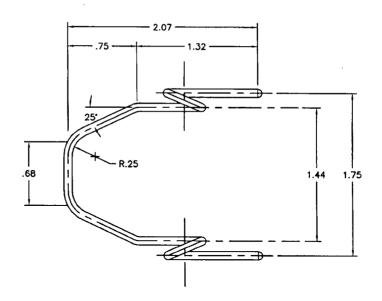
JOH04/04

Dart Aerospace Ltd

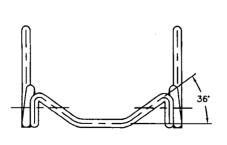
W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _				
			QA: N	N/C Close	d:	Date:				

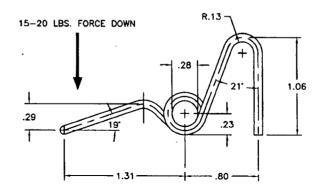
NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B	Verification						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries



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-001 SPRING

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RETURN TO
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#2 6104 - 82 Ave, Edmonton, AB T6B 0E7 Tel: (780) 442-4020 • Fax: (780) 468-1946 PRECISION COIL SPRINGS AND WIRE FORMS

BILL TO: Dart Aerospace Ltd.

1270 Aberdeen St.

Hawkesbury, Ont. K6A 1K7

SHIP TO:

DAT	E C)	IDERING", LIGHT		SH	PVP SECTION
Mar.26	.07 3186	5		fedex	
QUANTITY		DESCRIPTION		i inn i	AMOUNT
107	VIC 843 double #41232 200	torsion spring,	plated	13.68	1463.76
	(Alle		FREIGHT	-GST	TOTAL
GST#	TERMS	SUBTOTAL	FALIGIA		
854454527	NET 30 DAYS	1463.76		87.83	1551.5

CERTIFICATE OF COMPLIANCE

#2, 6104 - 82 Ave, Edmonton, AB T6B 0E7 Tel: (780) 442-4020 • Fax: (780) 468-1946 PRECISION COIL SPRINGS AND WIRE FORMS

CUSTOMER:_	Dart Aerospace Ltd.	DATE:	Mar.26,07
PO#	3186	INV #	16985

VICTORY SPRING LTD. HEREBY CERTIFIES THAT:

- 1) All material used in the manufacture of parts for the above purchase order number is in conformance with the material specifications indicated on drawing or purchase order.
- 2) All parts supplied on above mentioned purchase order have been manufactured in accordance to all applicable instructions and specifications.

AUTHORIZED SIGNATURE

DESCRIPTION
VIC 843 double torsion spring, plated